1. Scope
This specifications establishes the configuration, performance, test and acceptance requirement for Particulate Matter Sensor Model No. PPD42NJ (PPD42 series).

2. Configuration
The configuration and connector pin allocation are shown in the attached drawing Fig.1.

3. Sensor Performance
This sensor is to create Digital (Lo Pulse) output to Particulate Matters (PM). Lo Pulse Occupancy time (LPO time) is in proportion to PM concentration. The output from “P1” is for PM whose size is around 1 micro meter or larger. “P1” Output characteristics is shown in the attached drawing Fig.2 when tested in standard condition stipulated below.

4. Specification
4-1. Detectable particle size: approx. 1μ m (at minimum.)
4-2. Detectable range of concentration: 0 to 28,000 pcs/liter (0 to 8,000 pcs/0.01 CF = 283 ml)
4-3. Supply Voltage: DC5V +/- 10% (CN1: Pin1=GND, Pin3=+5V)
Ripple Voltage within 30mV
4-4. Power consumption: 90mA
4-5. Operating condition range
Temperature: 0 to 45°C
Humidity: under 95%RH max. (without dew condensation)
4-6. Recommended storage condition: -30 to 60°C
4-7. Time for stabilization: 1 minute after power turned on
4-8. Dimensions: 59(W) × 45(H) × 22(D) [mm]
4-9. Weight: 24g (approx.)
4-10. Output Method: Negative Logic, Digital output,
Hi : over 4.5V  Lo : under 0.7V (As Input impedance : 200kΩ)
OP-Amp. output, Pull-up resistor : 10kΩ
5. Standard test Method
First, burn one cigarette in an ambient of temperature 23 ± 7°C to generate cigarette smoke in the room. Next, extinguish the cigarette after fully burned out and use air purifier (with HEPA filter) to lessen the concentration of smokes. Then, Check the sensor output variation in accordance with fluctuation of concentration.
Sensor output characteristics should be set in between standard “upper limit” sensor and standard “lower limit” sensor.
Particle counter is used to refer to the smoke concentration.

Cigarette: 1 pc. Cigarette (Japanese Brand : MILD SEVEN or MEVIUS 10mg)
Particle counter: RION Co., Ltd. Model No. KC-01 series.
Smoke generator: Automatic smoke suction machine (Japan Electric Industrial Organization JEM1467)
Room capacity: 20 to 30m³
Stirring: Stir by electric fan. During the test, collect dusts by air purifier, and lessen the concentration rate of cigarette smoke.
Sensor setting location: Center of the room, 40 to 80cm height from the floor level.
Rated input voltage: DC5V +/- 2%

6. Mechanical Characteristics

<table>
<thead>
<tr>
<th>No.</th>
<th>Item</th>
<th>Test method</th>
<th>Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Drop test</td>
<td>Drop it from 70 cm height down to the hard wooden board for 3 times at random.</td>
<td>No damage, No breakage, No failure on electrical Characteristics</td>
</tr>
</tbody>
</table>

7. Endurance Characteristics

<table>
<thead>
<tr>
<th>No.</th>
<th>Item</th>
<th>Test method</th>
<th>Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Heat endurance</td>
<td>Have it kept in the atmosphere of the 60°C for 1,000 hours.</td>
<td>Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”</td>
</tr>
<tr>
<td>2</td>
<td>Cold endurance</td>
<td>Have it kept in the atmosphere of the -30°C for 500 hours.</td>
<td>Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”</td>
</tr>
<tr>
<td>3</td>
<td>Heat cycle</td>
<td>Repeat 10 times of following cycle. Have the sensor to be kept in the atmosphere of -25°C for 30 minutes, and then move it within 10 seconds to the atmosphere of +70°C to be kept for 30 minutes.</td>
<td>Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”</td>
</tr>
</tbody>
</table>
4. Heat shock

- Repeat 10 times of following cycle. Have the sensor to be soaked in the liquid of +5°C for 5 minutes, and then move it within 10 seconds to the liquid of +70°C.
- Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”

5. High temperature and humidity

- Leaving it in the atmosphere of 60°C, 90% to 95%RH for 1,000 hours.
- Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”

6. H₂S endurance

- Have the sensor to be kept in the atmosphere of 25°C, over 95%RH, 10 to 15 ppm of H₂S concentration for 10 days.
- Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”

7. SO₂ endurance

- Have the sensor to be kept in the atmosphere of 25°C, over 95%RH, at SO₂ concentration of 25 +/- 5 ppm for 10 days.
- Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”

8. Endurance Characteristics

<table>
<thead>
<tr>
<th>No.</th>
<th>Item</th>
<th>Testing method</th>
<th>Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>High temperature and humidity</td>
<td>Supplying rated voltage to the sensor in the atmosphere of 60°C, 90 to 95%RH for 1,000 hours.</td>
<td>Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”</td>
</tr>
<tr>
<td>2</td>
<td>On-off cycle test</td>
<td>Apply the power on-off test for 500 hours in the atmosphere of 45°C, 90 to 95%RH. On time: 5 minutes / Off time: 5 minutes</td>
<td>Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”</td>
</tr>
<tr>
<td>3</td>
<td>Vibration</td>
<td>10 to 55 to 10Hz / 1 minute vibration amplitude: 1.5mm X,Y,Z-Way, Per 2 hours</td>
<td>Within between “Lower Limit value x 0.7” and “Upper limit value x 1.3”</td>
</tr>
</tbody>
</table>

9. Open-Short Circuit Test

9-1. Test Method:
Keep the mutual terminals of electronic parts in short circuit, or keep the terminals opened, and supply the electric current to it.

9-2. Characteristics:
Not to cause the smoking, firing, burning on the electric circuits, for which open-short circuit test was taken. But the simple smoke or burn, which is not in danger of fire can be disregarded.

SHINYEI TECHNOLOGY CO., LTD.
10. Tracking Endurance Test
   10-1. Test method:
       Drops 5% saltwater 200 times on the printed board with 30 seconds interval.
   10-2. Characteristics:
       Not to cause the smoke or fire.

11. Solder Crack Test
   11-1. Test method:
       Repeat 200 times of following cycle. Have the sensor to be kept in the atmosphere
       of -40°C for 30 minutes, and then move it within 10 seconds to the atmosphere of
       +80°C and have it kept for 30 minutes.
   11-2. Characteristics:
       Not to crack

12. Life expectancy
    The light emitter is continuously turned on for 7 years at minimum.

13. Maintenance of the Sensor
    Lens need to be cleaned depending on the condition. Cigarette tar on the lens should affect
    the sensor sensitivity. Wet end of the swab with water and wipe the lens with it and then
    dry lens with the other end of swab.

14. Standard Sensor
    We hold “upper limit” sensor and “lower limit” sensor as standard against which every unit
    of sensor to be set its characteristics in between upper and lower limit characteristics curve.
    Those standard “upper limit” sensor and “lower limit” sensor are to be tested and calibrated
    periodically.

15. Instruction for operation / Caution
    15-1. Setting position: Use it at the Vertical position (within +/- 3°)
    15-2. Please have a kind of door to cover the front window to make sensing area completely
           dark condition
    15-3. Do not use in an ambient of the organic gas and flammable gas.
    15-4. Do not use the material such as alcohol to clean the lens. Use water only.

16. Marking for Lot Number
    Indicate manufacturing date on PCB by silk screening and dot marking.

17. Specification is subject to change for improvement, without prior notice.
Following components replaced with equivalent ones:
Trimmer, Al Electrolytic Cap., OP-Amp., Diode, and SMD Resistor.

CONNECTOR
CN1: S5B-EH(J ST)
Pin 1: Common(GND)
Pin 2: Output(P2)
Pin 3: Input(5VDC 90mA)
Pin 4: Output(P1) --- Fig.2
Pin 5: Input(T1) --- for Threshold for Output(P2)
**PRODUCT SPECIFICATIONS**

**PPD42NJ**

**SP-P-13001(V00)**

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**Fig. 2**

**Smoke (Cigarette) - Output P1 Characteristics**

- **Hi**: over 4.5V
- **Lo**: under 0.7V

**PULSE WIDTH**: approximately 5ms to 100ms

**As Input impedance**: 200kΩ

**Total Lo Pulse Occupancy time divided by unit time (recommend over 30sec)**

Unit: %
PACKING SPECIFICATIONS

1. Each unit packed with individual bag for electrostatic prevention.

2. Partitions are made inside the carton box to place the unit individually.
   2-1. Quantity per deck: 90pcs (4 decks per carton)
   2-2. Quantity per carton 1: 360pcs
   2-3. Carton Size: 35(D) x 59(W) x 37(H) cm
   2-4. Carton Weight: 3.2kg
   2-5. Gross Weight: 12kg

3. Model and the quantity are shown on the surface of the carton.